

http://www.taica.co.jp/cubic-english/



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**CUBIC PRINTING** and **E-CUBIC** are trademarks of Taica Corporation, registered in Japan and / or other countries.



# **CUBIC PRINTING®** E-CUBIC®

# A Technology That Adds Color to a Wide Range of Items, Creating New Expressions. Refined original designs decorated by CUBIC PRINTING® and E-CUBIC®

add life to cold materials, creating new atmospheres to our everyday lives.

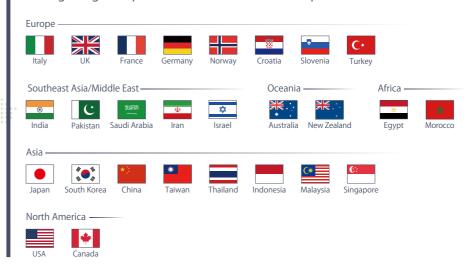
Our "CUBIC PRINTING" and "E-CUBIC" is an original decoration technology, using special films printed with diverse range of designs. The special films are floated on to a body of water, and the objects to be decorated are pressed against the films to transfer the designs from the films using water pressure. This technology can be applied to a wide range of materials and complex three dimensional shapes, enabling it to be used in the fields of automobiles, home appliances, mobile phones, interior decorations, and many more.

As a pioneer of water pressure transfer printing technology, we are constantly developing new technologies and designs in order to meet our customers' needs

# GLOBAL LICENCE NETWORK

Flexible production support is offered by our partners around the globe.

We have licensed our CUBIC technologies to numerous business partners around the world, creating a global "CUBIC Network". Through the CUBIC Network, we are capable of serving the global procurement needs of both Japan's and the world's leading companies.



# **CUBIC PRINTING®**

## CUBIC PRINTING® and E-CUBIC® are being used around the world.

It enables rich design expressions of full gloss, tinted clear, and soft feel by combining desired top coats with our original patterns.



Full Gloss

The full gloss top coat gives the touch of a polishing work of accomplished craftsmen, instantly conveying their added value and universal sense of luxury.



**Tinted Clear** 

The unique deepness of colors achieved with the tinted clear coat exudes the feel of seasoned crafting techniques.



Matte Finish

The subtle shine of this coating brings out the inherent texture of the



Soft Feel

The soft, smooth feeling of this top coat gives warmth and tenderness to otherwise cold manufactured products.

# E-CUBIC

Two entirely different types of three-dimensional decoration designs made possible by Taica's new water pressure transfer printing technology.

#### Visual Three-Dimensional Designs

Different levels of shine are given to different areas of patterns, creating a visual sense of depths. This makes it possible to create highly textured surface designs, such as wood grain.



Wood Grain

The visual three-dimensional effect combined with the most fine grain patterns creates the look and touch of real wood.



Geometric Patterns

The visual three-dimensional effect is very attractive and gives a sense of the future.

### Textural Three Dimensional Designs

Textured patterns are created on smooth surfaces through water pressure transfer printing only, bringing three dimensional effects and a sense of value added to the touch.



metallic feel.



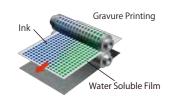
**Geometric Patterns** 

Adding texture to delicate patterns gives sharpness and enhances Designs featuring rich and unique textures stimulate peoples' aesthetic sensitivity.

# Taica's CUBIC PRINTING® and E-CUBIC® Design Process

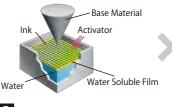
Water pressure is used to transfer patterns on to base materials, and the following two distinct treatments create two different, unique design effects.

"CUBIC PRINTING" and "E-CUBIC" each uses specialized supplies and a specialized production line.



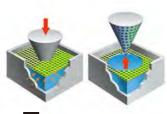
Film Printing

During the pre-transfer process, the pattern is printed on water soluble film.

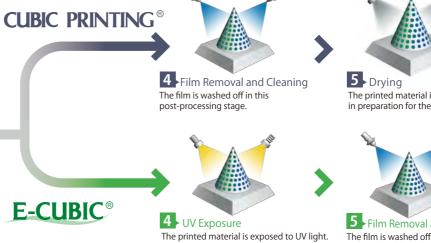


2 Ink Activation

The ink is wetted with special fluid and floated on to the surface of the water.

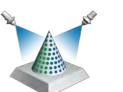


The printed pattern is transferred onto the base material as the material is pressed against the film, and into the water.

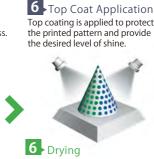




The printed material is dried in preparation for the coating process.



5 Film Removal and Cleaning

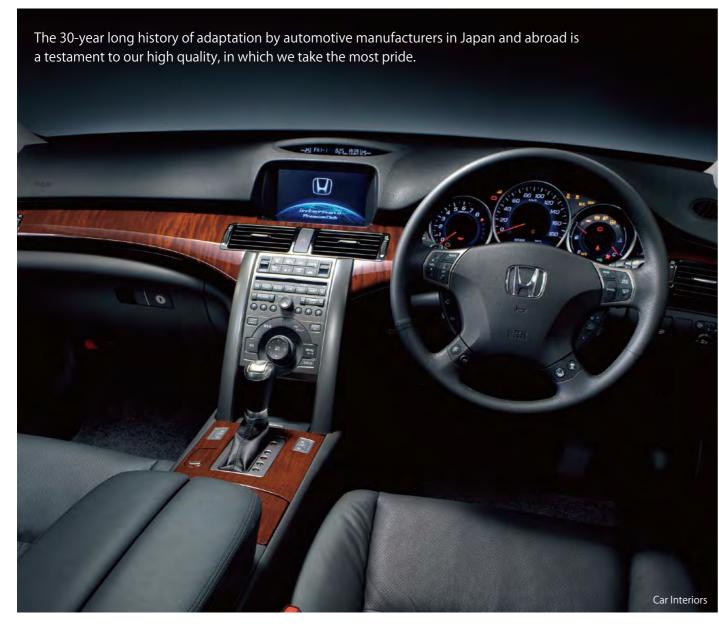


The printed material is dried.

# **Typical Applications**

Taica's CUBIC PRINTING® and E-CUBIC® technologies can be applied to products with complex shapes, turning a wide range of surface decoration concepts into reality.

## AUTOMOTIVE INTERIORS -----



Carefully made, lustrous wood grain pattern panels.

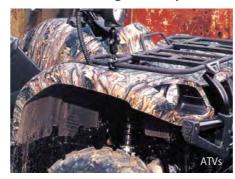






#### AUTOMOTIVE EXTERIORS -----

Our technologies are used not only in automotive interiors, but also are relied on for automotive exteriors, with their exacting durability demands.







#### FASHION ACCESSORIES -----

We process a diverse range of materials, from entire product bodies to fine parts, from soft materials to hard.







## ELECTRIC APPLIANCES .....

Our processes require no specialized molds, enabling to keep product development costs down.







#### OTHERS -----

Taica's technological strengths fit a wide range of needs.





